

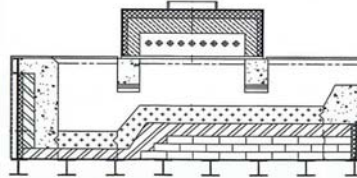
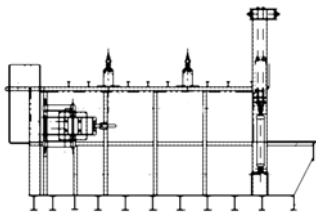
Plibrico Company Application Guide



ALUMINUM DIE CAST - MELTING & HOLDING

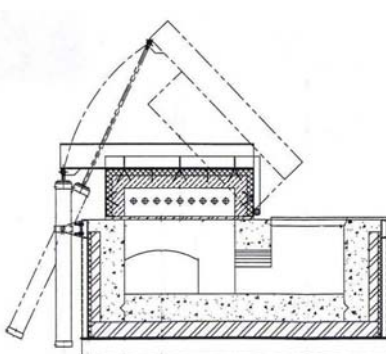
Metal Contact Area

	Lower Sidewall & Well	Hearth	Ramp & Sill	Sub Hearth	Lower Sidewall Insulation
Normal Service	Plicast Al-Tuff 3100 SP Plicast Al-Shield GHC 7 Plicast Si-Bond M AL Plibrico 68 SA Plibrico 85 S SP ExoSet UNO M	Plicast Al-Tuff 3100 SP Plibrico 68 SA Plibrico 85 S SP	Plicast Al-Tuff 3100 SP Plibrico 68 SA Plibrico 85 S SP	Plicast Al-Tuff 27C Plicast Al-Tuff LWI 24	Plicast Al-Tuff LWI 20 Plicast Al-Tuff LWI 24 Pligun Al-Tuff LWI 24 Plisulate 1900 Fiber Board / IFB
Severe Service	Plicast Al-Shield GHC 8 ExoSet UNO A	Plicast Al-Shield 2765 Plicast Si-Bond M AL	Plicast Al-Shield 2765 Plicast Si-Bond M AL		



Superstructure

	Upper Sidewall	Roof	Lid / Roof (Holder)
Normal Service	Plicast HyMOR 3000 Plicast Si-Bond SD	Plicast HyMOR 3000	Plicast HyMOR 3000 Plicast LWI 28
Severe Service	Plicast HyMOR 3100 SP Plicast Si-Bond M Plibrico 68 SA Plibrico 85 S SP	Plicast HyMOR 3100 SP Plicast Si-Bond M	
Back Up Insulation	Plicast Al-Tuff LWI 20 Plicast Al-Tuff LWI 24 Pligun Al-Tuff LWI 24 Plisulate 1900	Plicast Al-Tuff LWI 20 Plicast Al-Tuff LWI 24	Plisulate 1900



Plibrico Company LLC
1010 North Hooker Street
Chicago, Illinois 60622

Tel: 312- 337-9000
Fax: 312- 337-9003

www.plibrico-usa.com

This application guide is intended for general information only. Please consult Plibrico Company or your local Plibrico Representative for specific application assistance and product recommendations.